# General Concepts of Measurement Systems

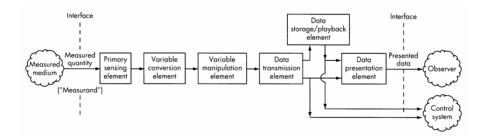
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## Functional Elements of an Instrument

- An instrument always extracts some energy from the measured medium
- The measured quantity is always disturbed
- It is impossible to make a perfect measurement
- Good instruments are designed to minimize this effect

#### Functional elements of an instrument



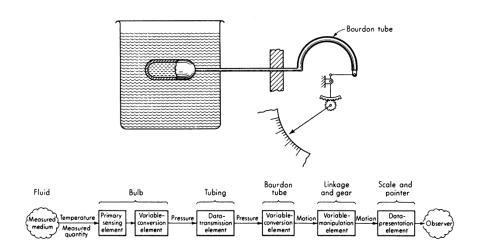
Pressure gage

Fluid Piston rod Spring Linkage and scale

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#### Pressure thermometer



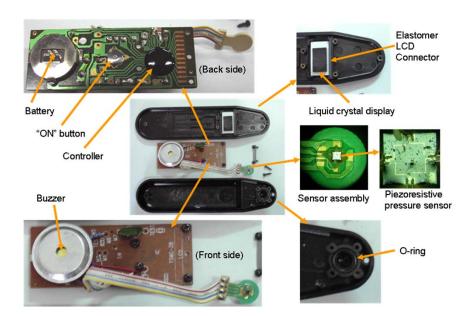
#### **Example: A tire pressure gage**



- Primary sensing element: Silicon diaphragm
- Variable-conversion element: Wheatstone bridge circuit
- Variable-manipulation element: Electronic amplifier and Field Programmable Gate Array (FPGA)
- Data-transmission element: Printed circuit board (PCB)
- Data presentation element: Liquid crystal display (LCD)
- Data storage/playback element: (Not applicable)

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## Active and passive transducers

Transducer: A device that converts one type of energy to another.
 A device that converts a signal from one form to another.

轉換器;換能器;轉能器;傳感器

• Passive transducer: A transducer operates without the need for an external power source other than the input signal.

被動轉換器 (換能器;轉能器)

• Active transducer: A transducer that needs additional power sources to convert the input signal into the output information.

台灣: 主動轉換器

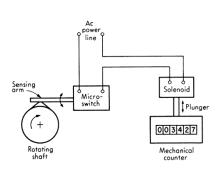
大陸: 有效換能器,有源換能器

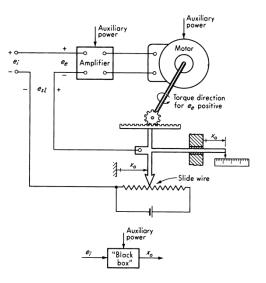
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#### Digital revolution counter

#### Instrument servomechanism





## Analog and digital modes of operation

 Analog (analogue) signal: Any (time) continuous signal where some (time varying) feature of the signal is a representation of some other (time varying) quantity.

台灣: 類比信號, 大陸: 模擬信號

- Analog is usually thought of in an electrical context, however mechanical and other systems may also convey analog signals.
- Analog signal differs from a digital signal in that small fluctuations in the signal are meaningful.
- Digital signal: Digital representations of discrete(-time) signals, which are often derived from analog signals.

台灣: 數位信號, 大陸: 數字信號

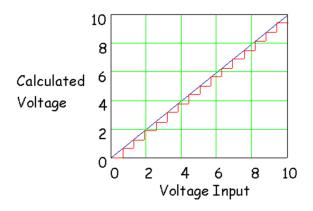
 Analog-to-digital converter (ADC, A/D or A to D): A device which converts continuous signals to discrete digital numbers. The reverse operation is performed by a digital-to analog converter (DAC).

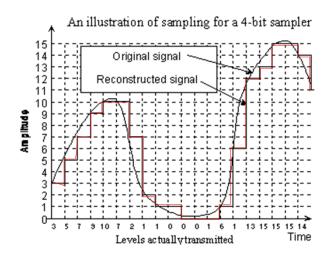
台灣: 類比數位轉換器, 大陸: 模數轉換器

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#### A 4-bits A/D converter





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## Null and deflection methods

#### **Deflection-type device**

- The measured quantity produces some physical effect that engenders a similar but opposing effect related to some variable that can be directly observed by some human sense.
- The opposing effect increases until a balance is achieved, at which point the deflection is measured.

#### **Null-type device**

- The device attempts to maintain zero deflection by suitable application of an effect opposing that generated by the measured quantity.
- A detector of unbalance and a means of restoring balance are necessary.
- The unknown quantity is compared with the standard directly.
- The detector need not be calibrated since it must detect only the presence and direction of unbalance, but not the amount.
- The dynamic measurement can be achieved by use of automatic balancing devices.

## Spring balance



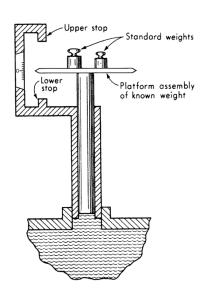
Mechanical hydrostatic balance



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#### Deadweight pressure gage





## Input-output configuration

#### **Example: A manometer**

#### The desired input:

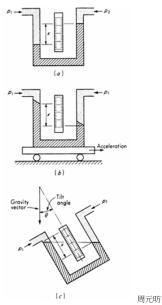
Pressure difference to be measured

#### The interfering input:

Acceleration and tilt effect cause an output even though the differential pressure might be zero.

#### The modifying input:

Ambient temperature and gravitational force lead to the modification in the scale factor.



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# Correction for interfering and modifying inputs

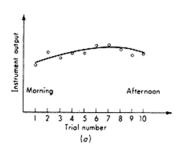
- · Method of inherent insensitivity
- Method of high-gain feedback
- Method of calculated output corrections
- Method of signal filtering
- Method of opposing inputs

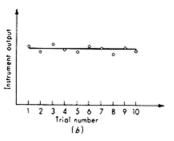
## Static characteristics

#### Static calibration

Necessary steps for calibration:

- Examine the construction of the instrument, and identify and list all the possible inputs.
- Decide which of the inputs will be significant in the application for which the instrument is to be calibrated.
- Procure apparatus that will allow you to vary all significant inputs over the ranges considered necessary.
- By holding some inputs constant, varying others, and recording the output, develop the desired static input-output relations.



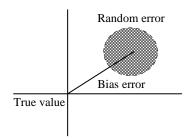


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#### Accuracy, precision, and bias

- Error: the difference between the measurement and the corresponding true value, which is taken to be positive if the measurement is greater than the true value.
- Accuracy: the degree of conformity of a measured quantity to its true value.
- Precision: the degree to which further measurements show the same or similar results. Also called reproducibility or repeatability.
- Bias error: a systematic error that offsets the average estimate from the true value. Bias error can be corrected for if known.
- Random error: the spread of the estimates around the average.

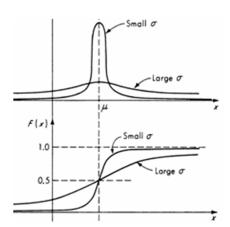


Examples:

High accuracy, but low precision
High precision, but low accuracy

#### Random error

Gaussian distribution



 $\mu$  = Mean value

 $\sigma$ = Standard deviation

68% of the readings lie within  $\pm 1\,\sigma$  of  $\mu$ 

95% of the readings lie within  $\pm 2\,\sigma$  of  $\mu$ 

99.7% of the readings lie within  $\pm 3\sigma$  of  $\mu$ 

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#### Least square calibration curves

 $\overline{X}$  = Sampled mean value

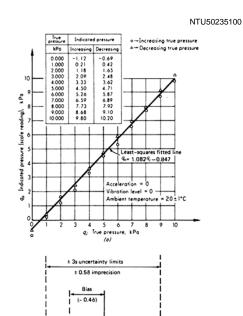
s = Sampled standard deviation

$$\overline{X} \equiv \frac{\sum_{i=1}^{N} X_i}{N}$$

$$\sum_{i=1}^{N} \left( \sum_{i=1}^{N} (X_i - \overline{X})^2 \right)$$

 $X_i = \text{individual reading}$ 

N =total number of readings



#### Least square method

Example: Straight line curve fit

The equation for an ideal straight line

$$q_o = mq_i + b$$

 $q_o$  = output quantity (dependent variable)

 $q_i$  = input quantity (independent variable)

m = slope of line

b =intercept of line on vertical axis

The measured input and output data

$$q_{i,1}$$
 ,  $q_{i,2}$  ,  $q_{i,3}$  ,  $\cdots$  ,  $q_{i,n}$  ,  $\cdots$  ,  $q_{i,N}$   $q_{o,1}$  ,  $q_{o,2}$  ,  $q_{o,3}$  ,  $\cdots$  ,  $q_{o,n}$  ,  $\cdots$  ,  $q_{o,N}$ 

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For measured case, the difference  $e_n$  between the nth measured output  $q_{o,n}$  and its ideal straight line prediction is

$$e_n = q_{o,n} - (mq_{i,n} + b)$$

The total error square E is

$$E = \sum_{n=1}^{N} e_n^2$$

N =total number of data points

Find m and b such that E is minimum

$$\frac{\partial E}{\partial m} = 0$$
 and  $\frac{\partial E}{\partial b} = 0$ 

The fitted results are

$$\begin{split} m &= \frac{N \sum q_{i,n} q_{o,n} - (\sum q_{i,n}) (\sum q_{o,n})}{N \sum q_{i,n}^2 - (\sum q_{i,n})^2} \\ b &= \frac{(\sum q_{o,n}) (\sum q_{i,n}^2) - (\sum q_{i,n} q_{o,n}) (\sum q_{i,n})}{N \sum q_{i,n}^2 - (\sum q_{i,n})^2} \end{split}$$

The standard deviation of  $q_a$ 

$$s_{q_o}^2 = \frac{1}{N-2} \sum (mq_{i,n} + b - q_{o,n})^2$$

The standard deviation of  $q_i$ 

$$s_{q_i}^2 = \frac{1}{N-2} \sum \left(\frac{q_{o,n} - b}{m} - q_{i,n}\right)^2$$

Bias and imprecision

bias = systematic error Imprecision = random error

The calibration is the process of removing bias and defining imprecision numerically.

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#### t distribution

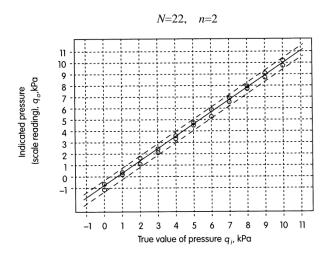
For limited sample number, the uncertainty band is sensitive to sample size.

95% level of confidence

Degrees of freedom (N - 2)	t <sub>95</sub> value	Degrees of freedom $(N-2)$	t <sub>95</sub> value
1	12,706	14	2.145
2	4.303	15	2.131
3	3.182	16	2.120
4	2,776	17	2.110
5	2.571	18	2.101
6	2.447	19	2.093
7	2.365	20	2.086
8	2,306	25	2.060
9	2.262	30	2.042
10	2.228	40	2.02
11	2.201	60	1.980
12	2.179	infinity	1.960
13	2 160	•	

$$\Delta q_0 = \pm t_{95, N-2} s_{q_o} \left[ \frac{1}{n} + \frac{1}{N} + \frac{\sum (q_{i,n} - \overline{q}_i)^2}{N \sum q_{i,n}^2 - (\sum q_{i,n})^2} \right]^{1/2}$$

n = number of repeated measurements

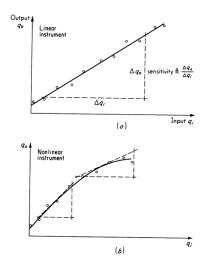


Calibration curve with 95% level of confidence

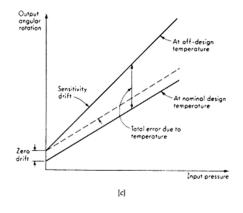
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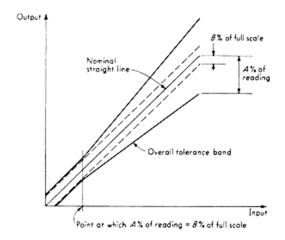
#### Static sensitivity



## Zero and sensitivity drift due to temperature



### Linearity specification



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Threshold

Noise floor

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Resolution

**Hysteresis** 

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**Dead Space** 

Span

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Dynamic range

Loading effect